

CIGARETTE SPECIFICATION

STOCKTON STREET  
NO FRILLS LIGHTS KS MENTHOL SP /& Genco/& GPA  
BRAND CODE-NAH1 (STD) /& AAH1/& MAH1

EFFECTIVE DATE: 12/07/89  
STANDARD PRODUCTION

CIGARETTE LENGTH	:	84.0	MM	FTC TAR	:	11.0	MG/CIGT	10.0 - 12.0
TOBACCO ROD CIRCUM.	:	24.80	MM					
TOBACCO ROD LENGTH	:	57.0	MM	FIELD MENTHOL	:	.55	MG/CIGT	.50 - .60
FILTER LENGTH	:	27.0	MM					
TIPPING LENGTH	:	32.000	MM					
TOTAL R.T.D.	:	4.90	IN. H2O	FRESH MENTHOL	:	.65	MG/CIGT	.60 - .70
DILUTION TARGET	:	20.0 +/-	5.0 %					

TIPPING PAPER : 64MM X 3200M WHT SGRNL EC-436 12-211-C LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -  
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE  
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A

SEAM ADHESIVE : NATIONAL 25-1088 PVA 61-210-A

STD. FILLER - PACK O.V.: ABBH1 - 12.80% BASIC MENTHOL SP

\*\*\* NO CURRENT REQUIREMENTS FOR TROPICAL PRODUCTION \*\*\*

CIGARETTE PAPER /USE UP: 27.00MM X 6000M 24.5CU (PELA 25 MN) 10-200-A  
REPLACE WITH/USE UP: 27.25MM X 6500M 22CU/0.6% (KC 100% WOOD) 10-302-A  
REPLACE WITH : 27.00MM X 6500M 22CU/0.6% (KC 100% WOOD) 10-312-A

INK : \*INK FOR PRINT DIE AND EXPORT OVERPRINTS\*  
: MARLBORO BLACK #1-376 (MARK 8) 60-906-A  
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

2057681513

REASON FOR CHANGE : CIGT PAPER %WOOD PULP/SLIT WIDTH CHANGED TO 75%/  
: 27MM(10-200-A) U/R WITH 100%/27.25(10-302-A) U/R  
: WITH 100%/27MM(10-312-A). PAPER/PASTE WEIGHT AD-  
: JUSTED. OK TO MIX.

PREPARED BY : S.M. HAYWOOD  
PREPARATION DATE : 12/07/89

PRINTING DATE : 12/07/89  
PRINTING TIME : 10:07:33

APPROVED BY: *JEB Bickert*

SUPERCEDES SPECIFICATION DATED: 9/25/89